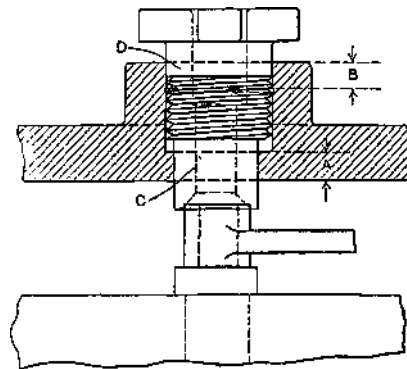


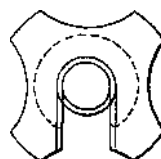
This provides a very quick-acting jig. The lug *B* at the opposite end of the cover prevents it from swinging back too far and breaking the hinge.

Fig. 56 shows the application of a bell-mouthed bushing, which is screwed down onto the hub of a lever, thereby locating



**Fig. 56. Bell-mouthed
Screw Bushing**

C
L
A
M
P
-
.
K
N
O
B



.ui

Fig. 57. Slip-on Knob for Clamping

the work and at the same time providing a guide for the drill which is to operate upon it. The objection to this type of bushing is that it requires an extra long drill, and if made with two sizes of holes, as shown, particular care will have to be taken **in** using small drills, to prevent breaking a number of them.